



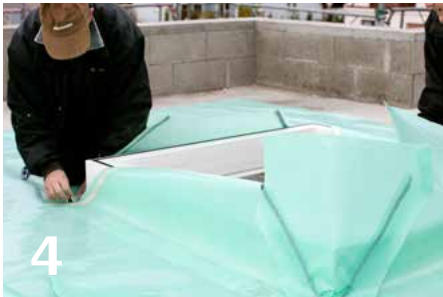
**VELUX®**

VELUX flat roof window

# Installation with roofing membrane

Easy to work with, roofing membrane requires no major machinery or tools when sealing the roof around a VELUX flat roof window. The main considerations are ensuring tight corner joints and securing the roofing material up against the window.

This handy guide takes you through the installation process step by step. Please read the complete installation instructions before installing your VELUX flat roof windows with roofing membrane.



1. Place the VELUX frame extension around the hole in the roof (ZCE, optional)
2. Screw the frame extension in place according to the installation instructions
3. Place the vapour barrier on the roof around the frame extension
4. Ensure that the corners of the vapour barrier fit tight around the frame extension
5. Insulate the roof surface around the frame extension with the desired insulation material
6. Position the VELUX flat roof window on top of the frame extension
7. Predrill the window and screw it in place according to the installation instructions
8. Cut the roofing membrane to fit around the window
9. Prepare the roofing membrane around before sealing it
10. Cut pieces of roofing membrane to fit the corner joints
11. Weld the corner pieces to the joints
12. Secure roofing membrane according to local regulations



- 13.** Weld the second layer of roofing membrane to the lower layer
- 14.** Apply contact adhesive to the side of the window and let it work
- 15.** Press the roofing membrane into the adhesive on the window
- 16.** Fit the roofing membrane in the low corner and welt it
- 17.** Create a suitable overlap in the corner joints of the outermost roofing layer
- 18.** Weld the corner pieces on to the corners
- 19.** Attach the roofing membrane with VELUX metal profiles (ZZZ 210, optional)
- 20.** Mount the dome on top of the roof window

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flat roof windows